



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2370-1
Job Sheet 179137-A



Part No: D2370-1

Job Qty: 5 ea

Part Name: Litter Frame Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/16/18

Job Tracking No:

Due Date: 6/28/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV D IPP REV:A NEW ISSUE 13-07-22 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	QC	5 pcs		6/28/18	0.00	0.00	QC6		
130	Small Fab	5 pcs		6/28/18	0.00	4.63	Small Fab		Smb 18/9/18
140	QC	5 pcs		6/28/18	0.00	0.00	QC5		
150	Packaging	5 pcs		6/28/18	0.00	0.00	Packaging3		21 OCT 01 2018
160	QC21-SA	5 Ea		6/28/18	0.00	0.00	QC21		23 OCT 01 2018

Part Op 130 - 1- Assemble D2374 STUDS WITH HARDWARE as per Dwg D2370 2-Assemble d2379 belt as per dwg
Descriptions: 140 - Check for loose rivet
150 - LOCATION :ST208

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2374	Stud	20 Ea (4 ea)	130-Small Fab	5097161X8 5097161X10
D2378	Bolt	20 Ea (4 ea)	130-Small Fab	5054447X3 SP2579
D2484	Locknut	20 Ea (4 ea)	130-Small Fab	5075976
NAS1149D0416J	Washer	20 Ea (4 ea)	130-Small Fab	PM131SH

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
130-Small Fab	D2374	20	28	0
	D2378	20	53	0
	D2484	20	41	0
	NAS1149D0416J	20	2,894	0

Part Specifications

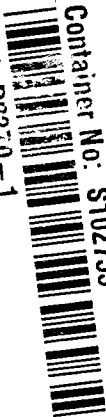
Specifications could not be found.

Plex 8/16/18 8:16 AM dart.leroux.jason

DARCI
ALROSPACE

1470 American Street
Hamlet, NY 13046
CANADA
TEL: 1 613 692-5200
Email: sales@darciro.com
www.darciospace.com

Container No: S102755



Part: D2370-1

Job No: 179137-A

Serial No/Batch: S100690

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/01/18